



NEMA RECOMMENDED BOLT TORQUE VALUES FOR BOLTED POWER CONNECTORS

BOLT DIAMETER (IN)	NOMINAL TORQUE VALUES (IN - LBS)		
	SILICON BRONZE	STEEL	ALUMINUM
5/16 - 18	180	180	—
3/8 - 16	240	240	168
7/16 - 14	360	360	230
1/2 - 13	480	480	300
5/8 - 11	660	660	480
3/4 - 10	840	840	—

NOMINAL CLASS B STRANDED WIRE DIAMETERS

